Serial No. 10/084,676

IN THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Claims 1-16. (Cancelled)

17. (Currently amended) A sustained-release, oral pharmaceutical formulation of tramadol, comprising a compound of tramadol hydrochloride and diclofenac sodium, wherein said compound is formed in situ, said compound having a water solubility of ≤100 mg/ml, and The pharmaceutical formulation according to Claim-14, wherein at least part of the tramadol hydrochloride and at least part of the diclofenac sodium are released at the same rate.

Claims 18-37. (Cancelled)



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38. (Currently amended) A method for preparing an oral pharmaceutical formulation, the method comprising:

mixing tramadol hydrochloride and diclofenac sodium to form a mixture;

moistening the mixture; and

repeating the above mixing and moistening steps and

formulating the mixture under an energy input The method according to Claim 27, wherein the tramadol salt is tramadol hydrochloride and the salt of the acidic substance is diclofenae sodium.